



BLAKELEY PROFILE'S GUARANTEE FOR THE COATING OF PVC-U

BY MEANS OF THE ACYRL II COLOUR SYSTEM

We Blakeley Profiles as applicators of Acryl II paint in compliance to the Acryl II colour system process for the colour spraying of PVC-u sheeting and extrusions, hereby guarantee to the customer ("the customer") that the coating applied by us in respect of your order number 1826 ("the coating") will subject to the provisions of this guarantee be effective for a period of 10 years from the date of application of the coating.

1. Acryl II guarantee performance levels.

a) Colour Fastness.

Change in colour will be no worse than 3 places on the grey scale measured in accordance with DIN 54001.

b) Adhesion.

Adhesion of the colour coating to the PVC-u profile will not be worse than grade GTI when measured in accordance with DIN 53151.

c) Impact Resistance.

PVC-u profiles coated with Acryl II will withstand cracking at low temperatures in a ball drop test carried out in accordance with the procedures set out in BS 7413 appendix G.

d) Weather Resistance.

The coating will not bubble, blister, crack or visibly deteriorate when tested in accordance with DIN 50017 humidity test.

e) Heat Resistance.

Coated PVC-U profiles will meet the requirements of BS 7413 when tested in accordance with appendix E.

f) Heat Ageing.

Coated PVC-U profiles will meet the requirements of BS 7413 when tested in accordance with appendix F.



2. Provisions and Exclusions.

- a) Where a claim is accepted as valid, Blakeley Profiles will free of charge recoat the goods to the standard required by the Acryl II process, provided that no liability shall arise where damage has occurred during transit or handling by the customer or their employees.
- b) Consequential loss including labour, travelling costs, installation costs, plant hire costs, expenses, and any other costs associated with corrective or replacement work other than specified in 2a above are expressly excluded.
- c) Claims where windows and doors have been installed in climates where solar radiation exceeds 1395Kwh/m² are expressly excluded.
- d) If touch up materials are used other than touching in corners affected during the production process, these areas are expressly excluded from the guarantee, save that, the touching in on site, of corners, fabrication joints and the like is covered by this guarantee provided that only materials supplied by Blakeley Profiles are used.
- e) This guarantee shall be valid only where the product to which the coating is applied is installed on the premises in the United Kingdom, Channel Islands, Isle of Man, or any other country agreed in writing by Blakeley Profiles prior to application of the coating.
- f) This guarantee shall be construed and interpreted in accordance with English Law and shall be subject to the jurisdiction of the English courts only. Where by virtue of any United Kingdom Act of Parliament, statutory rights shall not be affected in any way by this guarantee.